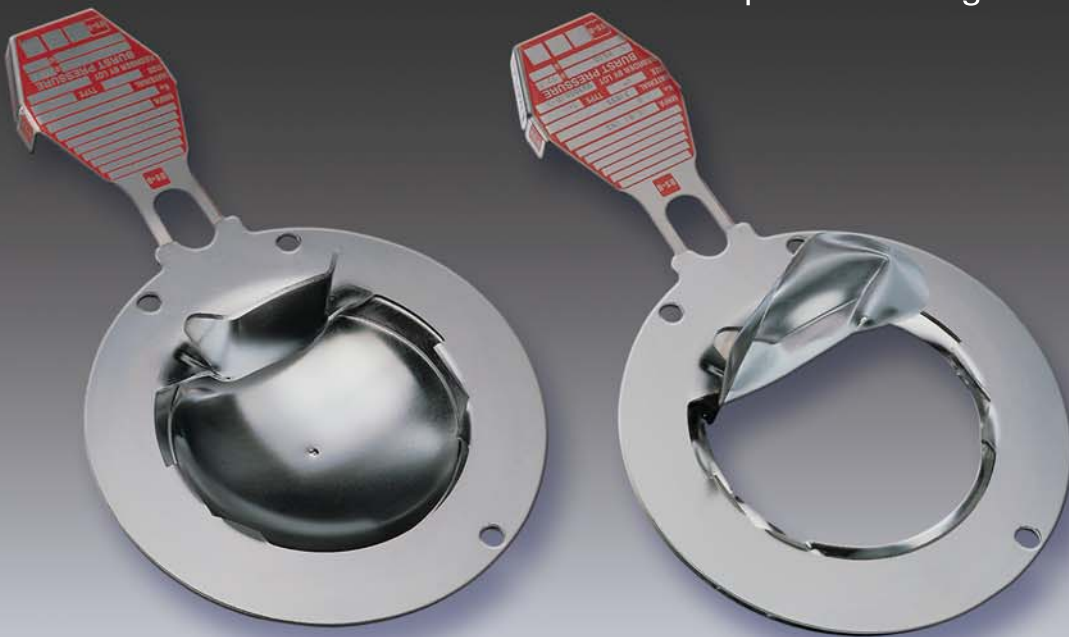




SKRTM RUPTURE DISK

An All-Purpose Rupture Disk for
Controlled Pressure Relief

Designed for superior flow performance at
all burst pressures in gas or liquid service



The SKRTM rupture disk is protected by the following US patents:
5,996,605; 6,178,983; 6,446,653. International patents pending.



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THE ALL PURPOSE RUPTURE DISK for controlled pressure relief

SK_R™ the first rupture disk specifically developed and performance flow tested* for use in all service conditions

- One disk design for gas and liquid service.
- Low-to-high burst pressures.
- Available in standard or exotic materials.
- Long Service life in pressure cycling or pulsating conditions.
- Suitable for operating pressures up to 90% of the Marked Burst Pressure, or 95% of the Minimum Burst Pressure.
- Fail-safe design — Damage-Safety ratio ≤ 1.
- Designed for non-fragmentation.
- Standard Manufacturing Design Range, zero%, optional -5%, -10%.
- Withstands full vacuum.
- Ideal for relief valve isolation.
- Three-Dimensional tag indicates correct orientation and ASME or CE requirements.
- World wide patents pending.

*ASME Code Section VIII Div.1, according to the test method of PTC-25



SK_R™ DISK SPECIFICATIONS Min/Max Pressure Rating at 72°F (22°C) PSIG (Barg)

Disk Size		Disk Material																							
		Alloy 200 (Nickel)				Hastelloy® Alloy C-276 316SS				Alloy 600 (Inconel®)				Alloy 400 (Monel®)				Tantalum		Titanium					
in	mm	Min		Max		Min		Max		Min		Max		Min		Max		Min		Max					
		psig	barg	psig	barg	psig	barg	psig	barg	psig	barg	psig	barg	psig	barg	psig	barg	psig	barg	psig	barg				
1	25	55	3.8	500	34.5	60	4.2	500	34.5	60	4.2	500	34.5	60	4.2	500	34.5	55	3.8	500	34.5	90	6.2	500	34.5
1.5	40	40	2.8	500	34.5	45	3.1	500	34.5	45	3.1	500	34.5	45	3.1	500	34.5	40	2.8	500	34.5	60	4.2	500	34.5
2	50	25	1.8	500	34.5	30	2.1	500	34.5	30	2.1	500	34.5	30	2.1	500	34.5	25	1.8	500	34.5	35	2.4	500	34.5
3	80	20	1.4	500	34.5	25	1.8	500	34.5	22	1.5	500	34.5	22	1.5	500	34.5	20	1.4	500	34.5	25	1.8	500	34.5
4	100	16	1.1	500	34.5	20	1.4	500	34.5	18	1.3	500	34.5	18	1.3	500	34.5	16	1.1	500	34.5	20	1.4	500	34.5
6	150	15	1	261	18	20	1.4	261	18	15	1	261	18	15	1	261	18	15	1	261	18	20	1.4	261	18
8	200	15	1	200	13.8	20	1.4	200	13.8	15	1	200	13.8	15	1	200	13.8	15	1	200	13.8	20	1.4	200	13.8
10	250	15	1	150	10.3	20	1.4	150	10.3	15	1	150	10.3	15	1	150	10.3	15	1	150	10.3	20	1.4	150	10.3

Design

The SK_R™ reverse buckling disk is designed with a circular score line located at the edge of the domed area on the downstream side of the disk. At the marked burst pressure, the disk's dome reverses and opens by shearing around the circular score line. The SK_R™ uses SAF™ technology (Structural Apex Forming) enabling very low burst pressures to be achieved with excellent opening characteristics. An integral energy-absorbing hinge located on the downstream side of the disk enables the SK_R™ to perform in gas or liquid service with superior flow performance. The hinge design interacts with the Safety Head bore to retain the SK_R™ disk on opening, avoiding fragmentation.

Marked Burst Pressure

The ASME Code requires that the marked burst pressure is within the manufacturing design range and is determined such that the sample burst test pressures are within the specified tolerance (± 2 psig at or below 40 psig or $\pm 5\%$ above 40 psig). BS&B will exceed ASME code requirements by continuing to use the average of the burst test values as the marked burst pressure (for -5% and -10% Manufacturing Design Range) and requiring this average to fall within the manufacturing design range. This is in accordance with previous editions of the code and will maintain consistency in burst pressure marking for the user.

Manufacturing Design Range**

The standard Manufacturing Design Range for the SK_R™ disk is 0%. The user's requested burst pressure will be the Marked Burst Pressure. Optional Manufacturing Design Ranges of -5% and -10% may be selected as operating conditions permit. The Manufacturing Design Range is applied to the minus side only of the requested burst pressure.

Example:

Requested Burst Pressure 100 psig (6.89 barg).

Agreed Manufacturing Design Range - 10%.

Therefore the Marked Burst Pressure shall be between 90 psig (6.89 barg) and 100 psig (6.89 barg).

The ASME code requires also that the Marked Burst Pressure will not exceed the Maximum Allowable Working Pressure of the vessel to be protected.

***The ASME Code defines 'the Manufacturing Design Range as a range of pressures within which the marked burst pressure must fall to be acceptable for a particular requirement as agreed upon between the Rupture Disk Manufacturer and the user or his agent.*

Burst Tolerance

Marked Burst Pressure	Burst Tolerance
Less or equal to 40 psig (2.76 barg)	± 2 psig (0.138 barg)
above 40 psig (2.76 barg)	± 5%

Alternatively the SK_RTM disk may be marked with a minimum-maximum burst pressure in which case burst test values must be within the min-max burst range. This min-max range includes the Manufacturing Design Range and is recommended for CE compliant disks.

Flow Performance

The SK_RTM Reverse Buckling Disk has been specifically developed to produce superior flow performance at all burst pressures in gas or liquid service. The circular score on the disk's dome, coupled with the non-restrictive hinge on the outlet side of the disk, ensures an excellent pressure relief opening. Flow Resistance Factor KR may be used to determine the relieving capacity of a system according to the ASME and CEN (pending) codes. Individual KR values have been established for both gas and liquid service for the SK_RTM disk. Minimum Net Flow Area (MNFA) for each disk size is provided to assist with ASME sizing calculations. Net Relief Area is provided to assist with European code sizing calculations.

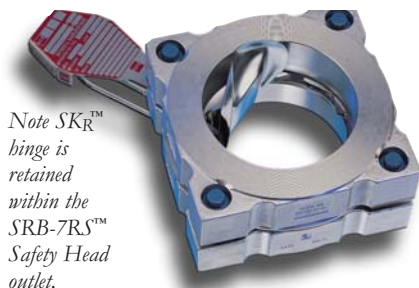
Materials

The SK_RTM is available in 316SS, Nickel Alloy 200, Monel® Alloy 400, Inconel® Alloy 600, Hastelloy Alloy C-276, Titanium and Tantalum. A competent person should select the disk material that is chemically resistant to the process media. Corrosion of the disk material will affect its performance and may result in premature bursting or leakage through the disk. For assistance in disk material selection contact BS&B Safety Systems, LLC or BS&B Safety Systems Ltd.

Installation in SRB-7RSTM Safety Head

The SK_RTM disk installed in an SRB-7RSTM Safety Head permits the correct torque to be applied in the workshop before installation into the process. The asymmetric locating pins ensure centering and orientation of the disk within the Safety Head. The performance-proven metal-to-metal 'bite type' seal in the Safety Head (2"/50mm size and above) assures a leak tight assembly. When installed properly into the SRB-7RSTM Safety Head, the assembly can be removed, inspected, cleaned carefully then reinstalled without replacing the disk as the pretorque capscrews maintain the clamp load on the disk. The SK_RTM disk may also be installed into an S90-7RTM Safety Head without the benefits of a pretorque design. The SRB-7RSTM Safety Head is used with other rupture disks (Types S90TM, JRTM, RLSTM, FRTM) of the STA-SAF® System, Catalog 77-4001. The use of a common Safety Head facilitates upgrading from these rupture disks to the superior technology of the SK_RTM Rupture Disk.

Teflon® is a registered trademark of DuPont.
Inconel® and Monel® are registered trademarks of Inco Alloys International.
Hastelloy® is a registered trademark of Haynes International, Inc.



Liners

Liners are available in all sizes as optional on the process side of the disk. Teflon® is generally used, other appropriate fluorocarbon film may be supplied.

Temperature Range

FEP -40°F to 400°F (-40°C to 205°C)
PTFE -40°F to 500°F (-40°C to 260°C)

SAFTM technology: Damage-Safety Ratio < 1

Structural Apex Forming, the central "dimple" present in all SK_RTM Rupture Disks, combined with the unique energy absorbing hinge design ensures that a damaged SK_RTM disk will rupture at or below the marked burst pressure.

K_R Values

The K_R Value for the SK_RTM disk for gas service is 0.37, contact BS&B Safety Systems LLC or BS&B Safety Systems Ltd for liquid service K_R values. When sizing per the ASME code use these K_R values for service with schedule 40 piping, for alternate pipe schedule contact BS&B Safety Systems LLC or BS&B Safety Systems Ltd.

Minimum Net Flow Area (MNFA)/Net Relief Area (NRA)

Disk Size												
unit	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
size	1	25	1.5	40	2	50	3	80	4	100	6	150
in ² *	0.86	1.93	3.36	7.39	12.74	28.89	50	78.8				
cm ² *	4.8	11.3	19.7	40.8	69.7	158.6	275.6	433.6				

* Use MNFA in in² when sizing according to ASME code.

† Use Net Relief Area cm² when sizing according to European Standards.

Recommended Max Temperatures (may be lower for CE marked disks)

Material	Temp °F	Temp °C
Nickel Alloy 200	750°	399°
Monel® Alloy 400	900°	482°
Inconel® Alloy 600	1100°	593°
316 Stainless Steel	900°	482°
Hastelloy® Alloy C-276	900°	482°
Titanium	572°	300°
Tantalum	500°	260°

Nominal Size	Safety Head Flange Rating			Safety Head Flange Thickness		Dimensions					
	in	mm	ANSI	DIN	JIS	in	mm	X	Y		
1	25	150	-	-	-	1 1/2	38.0	2 5/8	66.7	2 5/8	66.7
1	25	300/600	10/16/25/40	10/16/20/30/40	10/16/20/30/40	1 1/2	38.0	2 7/8	73.0	2 7/8	73.0
1.5	40	150	-	10/16/20	10/16/20	1 5/8	43.0	3 3/8	85.7	3 3/8	85.7
1.5	40	300/600	10/16/25/40	30/40	30/40	1 5/8	43.0	3 3/4	95.2	3 3/4	95.2
2	50	150/300/600	10/16/25/40	10/16/20/30/40	10/16/20/30/40	1 3/4	47.5	4 1/8	104.8	4 1/8	104.8
3	80	150/300/600	10/16/25/40	16/20/30/40	16/20/30/40	2 1/8	55.0	5 1/4	133.3	5 1/4	133.3
3	80	-	-	10	10	2 5/8	66.7	4 3/4	120.6	4 3/4	120.6
4	100	150/300	10/16/25/40	16/20/30/40	16/20/30/40	2 7/8	73.0	6 1/4	158.7	6 1/4	158.7
4	100	-	-	10	10	2 3/4	69.9				Flower Petal
4	100	600	-	-	-	2 5/8	66.7	7 5/8" OD/193.7 mm OD			
6	150	150/300	10/16/25/40	10/30/40	10/30/40	3 11/16	93.7				Flower Petal
6	150	-	-	16/20	16/20	4 1/5	106.7				Flower Petal
6	150	600	-	-	-	3 1/8	79.4	10 3/8" OD/263.5 mm			
8	200	150/300	-	-	-	3 13/16	96.8				Flower Petal
10	250	150/300	-	-	-	4 3/8	111.1				Flower Petal

Nominal Size		Safety Head Flange Rating	Outside Diameter		Overall Height	
in	mm		in	mm	in	mm
1	25	150	2.50	63.5	1.69	43.0
		300/600	2.75	69.9	1.25	32.0
		DIN PN 10/16/25/40	2.80	71.0	1.77	45.0
1.5	40	150	3.25	82.8	1.25	32.0
		300/600	3.62	91.9	1.25	32.0
		DIN PN 10/16/25/40	3.62	91.9	1.50	38.0
2	50	150	4.00	101.6	1.25	32.0
		300/600	4.25	108.0	1.25	32.0
		DIN PN 10/16/25/40	4.21	107.0	1.50	38.0
3	80	150	5.25	133.4	1.50	38.0
		300/600	5.75	146.0	1.50	38.0
		DIN PN 10/16/25/40	5.59	142.0	1.73	44.0
4	100	150	6.75	171.5	1.72	43.6
		300	7.00	177.8	1.72	43.6
		600	7.50	190.5	1.72	43.6
		DIN PN 10/16	6.38	162.0	1.77	45.0
		DIN PN 25/40	6.58	167.0	1.88	48.0
6	150	150	8.62	218.9	2.50	64.0
		300	9.75	248.0	2.50	64.0
		600	10.38	263.6	2.62	66.5
		DIN PN 10/16	8.54	217.0	2.50	64.0
		DIN PN 25/40	8.78	223.0	2.50	64.0
8	200	150	10.88	276.1	3.38	86.0
		300	12.00	304.8	3.38	86.0
		600	12.50	317.5	3.75	95.3
		DIN PN 10/16	10.71	272.0	3.46	88.0
		DIN PN 25	11.14	283.0	3.38	86.0
10	250	150	13.25	336.6	6.02	153.0
		300	14.13	358.9	6.02	153.0
		600	15.62	396.7	-	-
		DIN PN 10/16	12.91	328.0	6.02	153.0
		DIN PN 25	13.39	340.0	-	-
		DIN PN 40	13.86	352	-	-



BS&B SAFETY SYSTEMS, L.L.C.
BS&B SAFETY SYSTEMS LTD

BS&B SAFETY SYSTEMS, L.L.C.

7455 East 46th Street, Tulsa, OK 74145, USA

Tel: +1 918/622-5950

Fax: +1 918/665-3904

Toll Free: 1-800-BSB-DISK

E-mail: sales@bsbsystems.com

www.bsbsystems.com

BS&B SAFETY SYSTEMS LTD.

Raheen Business Park, Limerick, Ireland

Tel: +353 61 227022

Fax: +353 61 227987

E-mail: sales@bsb.ie

www.bsb.ie

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SK_R[™]
THE ALL SERVICE
RUPTURE DISK

Manufactured in conformance with the requirements of the following international codes and standards

ASME (UD stamped)
CEN EN ISO 4126-2 (pending)
BS 2915
ISO 6718

TUV AD Merkblatt A1
SVTI

Stoomwezen
ISO 9001 Quality System Certification

Sold by: **G&W Industrial Sales**
915 Emerson Avenue
Parkersburg, WV 26104
304-422-4755
mail@gwindustrial.com

